

## *Gaffney-Flexor*

1. Trim brace anterior of hinge sufficiently to allow for placement of the Gaffney-Flexor strap.
2. Put brace in about 20° dorsiflexion. Mark top of upper slot and bottom of lower slot of Gaffney-Flexor™.
3. Drill holes in proximal and distal brace parts (use #29 drill).
4. Place screw through hole from inside.
5. Screw on holder, tighten with 3/8 wrench.
6. Cut any portion of screw which sticks out of holder, then sand or file smooth.
7. Place straps over holder like a button hole.
8. If adjustment is needed, drill additional hole or holes in brace to increase or reduce tension.