


## How to Use Alignment Tools

GA-00 for super pin design and A-600/700/800 for c clip design)

1. Drill hole in each side of negative mold.
2. Grease and insert rod through both holes.
3. Pour cast.
4. When plaster sets, remove rod and strip cast.
5. Pick fixture closest to size and adjust out to allow for the modification desired.
6. Remove pin from hinge, and contour distal section to cast, then proximal.
7. **For C Clips:** Apply clip and washer to fixture; pack voids with clay.

Note: For the 505-Colt, 510-Pony, and 660-Stallion (T only) 

Put extra washer on first, then hinge piece, the other hinge piece, then regular washer and clip.

**For Super Pins:** fasten hinges to both ends using the M2 screws provided and insert the ends into the cast



8. Pull plastic; when cool cut as you normally would. If plastic does not come off easily, cut plastic in half, at hinge center with a hot knife and take apart in two pieces.

DO NOT CUT PLASTIC HIGH OR LOW OF CENTER

Enclose Pin and Clip

RIGHT



WRONG